# WPD Head Encoder Calibration Procedure

Marshalls – Quality Protocols – Head Encoder Calibration Procedure – V.1

Steps:  
1. Ensure press is in manual  
2. Ensure head is fully up  
3. Reset encoder to 0  
4. Press product  
5. Slew table to eject position  
6. DO NOT press again  
7. Eject product and measure thickness  
8. Enter value in relevant HMI box  
9. Store and confirm value

Repeat for all moulds/head positions as needed.